

Environmental Product Declaration



In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:

Evolution Steel Profiles

from

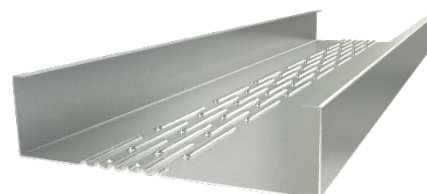
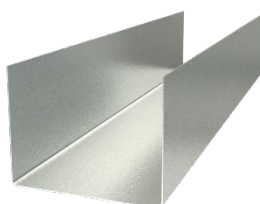
Europrofil AB

EUROPROFIL

making room for tomorrow

| | |
|--------------------------|---|
| Program: | The International EPD® System, www.environdec.com |
| Program operator: | EPD International AB |
| EPD registration number: | EPD-IES-0016795 |
| Version date: | 2024-12-02 |
| Validity date: | 2029-12-01 |

*This EPD covers multiple products and based on average results of product group.
An EPD should provide current information and may be updated if conditions change. The stated
validity is therefore subject to the continued registration and publication at www.environdec.com*



General information

Program information

| | |
|-----------------|---|
| Program: | The International EPD® System |
| Address: | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website: | www.environdec.com |
| E-mail: | info@environdec.com |

CEN standard EN 15804 serves as the Core Product Category Rules (PCR)

Product category rules (PCR): PCR 2019:14 Construction products (EN 15804: A2) (1.3.4)

PCR review was conducted by: *The Technical Committee of the International EPD® System.*
Contact via info@environdec.com

Independent third-party verification of the declaration and data, according to ISO 14025:2006:

EPD verification by individual verifier

Third-party verifier: Sigita Židonienė
vesta Consulting, UAB 

Approved by: The International EPD® System

The procedure for follow-up of data during EPD validity involves third-party verifier:

Yes No

The EPD owner has sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same version number up to the first two digits) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/declared units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison.

EPDs of construction products may not be comparable if they do not comply with EN 15804. EPDs made according to EN15804+A1, and EN15804+A2 are not comparable, especially since a majority of the environmental indicators are based on different versions. For further information about comparability, see EN 15804 and ISO 14025.

Company information

Owner of the EPD Europrofil AB

Contact Adam Almgren (adam.almgren@europrofil.se)

Description of the organisation Europrofil manufactures, sells and supplies steel profiles and construction systems for the Nordic construction industry.

Location of production site Nora, Sweden



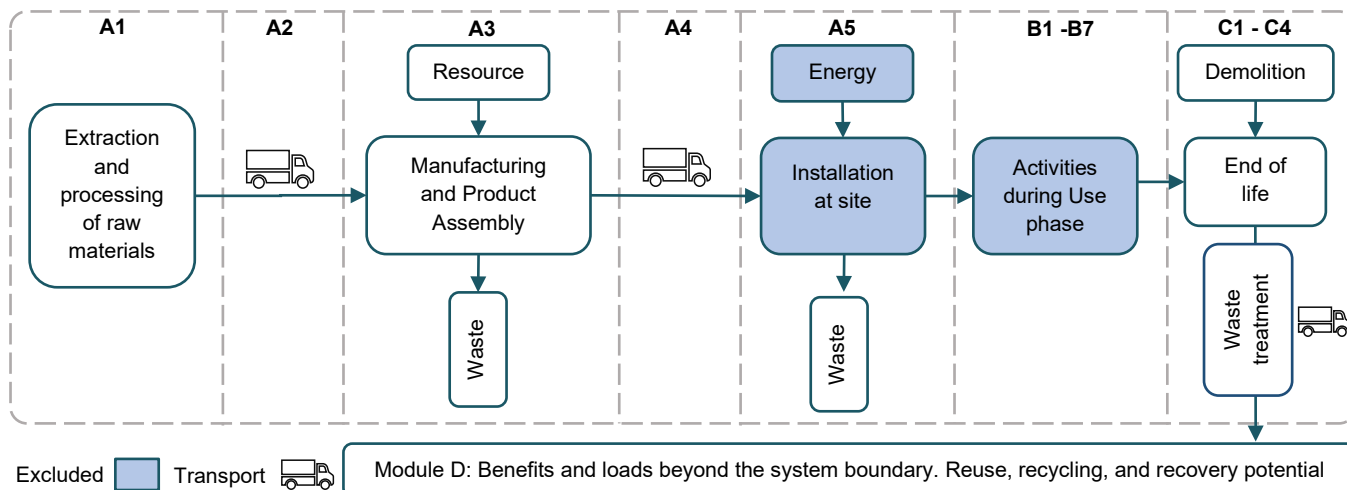
Product information

| | |
|-------------------------------|--|
| Product name | Evolution Steel Profiles |
| Product Identification | CSP+ EVO Regel, Ljudregel; C+ EVO, Plusregel; U EVO, Skena; CY EVO, Ytterväggsregel, CYK EVO - Karmregel & UY EVO, Ytterväggsskena |
| Product Description | <p>The Europrofil EVO/Evolution range are metal profiles with improved sound properties for the construction of walls. They are made as per EN 14195:2005. Products are available in different dimensions and weights.</p> <p>For easy assembly and good adjustment, order rails 15 mm shorter than the ceiling height. The rule is 20 mm shorter when using rails with EP fabric, and 25 mm shorter when using rails with dry moisture sealing.</p> |
| UN CPC code | 4219 - Other structures (except prefabricated buildings) and parts of structures, of iron, steel or aluminium; |
| Geographical Scope | Europe |
| Use | Metal profiles for dry walls, false ceiling and façade system construction |

LCA information

| | |
|-------------------------------------|--|
| Functional/Declared unit | 1 kg of Product |
| Reference service life | Not Applicable |
| LCA software and Database(s) | LCA for Experts (fka GaBi) with MLC Professional Database 2024.1 with an integrated Ecoinvent database 3.9.1 |
| System boundaries | Cradle to Gate with options (A1-A3, A4, C1-C4, D) |

System Diagram:



The profiles are made from cutting sheet metals, depending on the type and material thickness, usually with sheet metal shears, profile shears, or nibblers. Holes are made by cutting or drilling to the strips of the desired width before they are pressed into profiles. They do not need post-treated as the materials have self-healing properties. The finished products are then transported and distributed locally to customers across Sweden. Environmental impact data for the product stage, A1-A3 sub-modules are adopted from the specific data provided by the manufacturer, and the transport associated with A4 from the factory gate to local distribution was assumed. The end-of-life reflects the Swedish market, for the credit for recovered material due to the avoided production, EU, RER or RoW datasets were used.

Modules Declared

| | Product stage | | | Assembly stage | | Use stage | | | | | | | End-of-life stage | | | | BSB |
|--------------------|---------------|-----------|---------------|----------------|-----------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|------------------------------------|
| | Raw materials | Transport | Manufacturing | Transport | Assembly* | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential |
| | A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| Declared | X | X | X | X | ND | ND | ND | ND | ND | ND | ND | ND | X | X | X | X | X |
| Geography | EU | EU | SE | SE | - | - | - | - | - | - | - | - | EU | EU | EU | EU | EU |
| Specific data used | 97 % | | | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Variation-Products | < 10 % | | | - | - | - | - | - | - | - | - | - | - | - | - | - | - |
| Variation-Sites | 0 % | | | - | - | - | - | - | - | - | - | - | - | - | - | - | - |

BSB-Benefits & loads beyond system boundary

ND – Not Declared; X – Declared

Reading example: $9,0E-03 = 9,0 \cdot 10^{-3} = 0,009$

* Module A5 is only partially declared, GWP biogenic arising due to packaging material in A1-A3 stages are balanced in A5 where it exits the product system boundary.

Content Declaration

| Product Components | Mass (kg/DU) | Post-consumer materials Mass % | Biogenic materials Mass % and kg C / DU |
|--------------------------|--------------------------------|-------------------------------------|---|
| Hot Dip Galvanised Steel | 9,98E-01 | 26.2 | 0,00E+00 |
| Epoxy | 2,30E-03 | 0 | 0,00E+00 |
| Adhesive | 6,57E-07 | 0 | 0,00E+00 |
| Total Product | 1,00E+00 | 26.1 | 0,00E+00 |
| Packaging Materials | Mass per declared unit (kg/DU) | Mass percent (versus the DU) (%/DU) | Mass biogenic carbon, kg C / DU |
| Pallet | 1,75E-02 | 1,74 | 7,30E-03 |
| PP | 2,94E-04 | 0,03 | 0,00E+00 |
| PET | 2,84E-04 | 0,03 | 0,00E+00 |
| Total Packaging | 1,80E-02 | 1,80 | 7,30E-03 |

DU – Declared unit; For confidentiality reasons, the precise specification is not given here but was used in the calculations. This is the average material composition of the product group considered.

At the date of issue of this declaration (date: 2024-11-15), there is no “Substance of Very High Concern” (SVHC) in concentration above 0.1 % by weight, and neither does the packaging, following the European REACH regulation.

Information on the biogenic carbon content

| Biogenic carbon content | Unit per DU | Amount |
|--|-------------|----------|
| Biogenic carbon content in the product | kg C | 0,00E+00 |
| Biogenic carbon content in packaging | kg C | 7,30E-03 |

1 kg of biogenic carbon is equivalent to 44/12 kg of CO₂.

Information on energy content

| Energy content | Unit per DU | Amount |
|-------------------------------|-------------|----------|
| Energy content in the product | MJ | 7,12E-02 |

Transportation to the building site (A4)

| Scenario information | Unit per DU |
|--|---|
| Fuel type and consumption of vehicle or vehicle type | Truck-trailer, Euro 0 - 6 mix, < 40t gross weight |
| Distance [km] | 190 |
| Fuel/Energy consumption value [l/tkm] | 2,10E-02 |
| Capacity Utilisation (including empty returns) [%] | 43 |
| Volume capacity | 1 |

End-of-life scenario

| Processes | Unit per DU |
|----------------------------|-------------|
| Collection Efficiency* [%] | 100 |
| Recycling Efficiency* [%] | 95 |

| | |
|---|---|
| Reuse [%] | 0 |
| Recycling [%] | 94,8 |
| Incineration [%] | 0,2 |
| Landfill [%] | 5 |
| Transportation to the waste processing (C2) | 150 km, Truck-trailer, Euro 0 - 6 mix, < 40t gross weight |

*Assumed values

Note: End-of-life scenarios represent the entire product

Data

This declaration, including data collection and the modelled foreground system including results, represents the production of Steel profiles in Sweden. Data for LCA is based on the annual average production values from the manufacturer collected in the year 2023.

Data quality

All datasets used came from reputable databases Sphera MLC professional database 2023.2, and Ecoinvent 3.9.1 database, with good technological representativeness and which represents EU, RER or RoW average for all the life cycle stages. As the specific data is less than 3 years old, the data quality can be considered very good.

Time representativeness

The primary data (foreground data) used for the product manufacturing corresponds to the period from 1st January 2023 to 31st December 2023. The datasets from generic data are not older than ten years.

Allocation

No co-product allocation has been applied since no co-products are generated, and therefore allocation was not relevant.

Cut-off Criteria

The general rules for the exclusion of inputs and outputs follow the requirements in EN 15804+A2.

Environmental Information

The environmental performance results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks. The results of the end-of-life stage (module C) should be considered when using the results of the production stage (modules A1-A3).

Potential environmental impact – indicators according to EN 15804+A2, EF 3,1

| Indicator | Unit | Results per declared unit: 1 kg of Product | | | | | | | |
|--------------------------|--|--|----------|----------|----------|----------|----------|----------|-----------|
| | | A1–A3 | A4 | A5* | C1 | C2 | C3 | C4 | D |
| GWP-total | kg CO2 eq. | 9,22E-01 | 4,29E-03 | 2,66E-02 | 0,00E+00 | 1,18E-02 | 4,52E-03 | 5,23E-02 | -1,15E-01 |
| GWP-fossil | kg CO2 eq. | 9,46E-01 | 4,29E-03 | ND | 0,00E+00 | 1,18E-02 | 4,47E-03 | 9,85E-03 | -1,15E-01 |
| GWP-biogenic | kg CO2 eq. | -2,54E-02 | 2,68E-08 | 2,66E-02 | 0,00E+00 | 2,73E-08 | 1,22E-05 | 4,24E-02 | -5,00E-05 |
| GWP-LULUC | kg CO2 eq. | 9,68E-04 | 5,66E-09 | ND | 0,00E+00 | 5,76E-09 | 3,78E-05 | 1,81E-06 | -1,99E-05 |
| ODP | kg CFC-11 eq. | 1,74E-10 | 2,90E-16 | ND | 0,00E+00 | 2,95E-16 | 2,66E-11 | 2,44E-11 | -1,78E-14 |
| AP | mole H+ eq. | 4,45E-03 | 3,39E-06 | ND | 0,00E+00 | 2,44E-05 | 3,47E-05 | 1,26E-05 | -2,94E-04 |
| EP-freshwater** | kg P eq. | 2,89E-06 | 5,40E-10 | ND | 0,00E+00 | 1,11E-09 | 1,03E-07 | 1,10E-06 | -5,39E-08 |
| EP-marine | kg N eq. | 1,19E-03 | 4,50E-07 | ND | 0,00E+00 | 9,13E-06 | 1,57E-05 | 1,25E-04 | -6,30E-05 |
| EP-terrestrial | mole N eq. | 1,30E-02 | 4,88E-06 | ND | 0,00E+00 | 1,01E-04 | 1,72E-04 | 3,72E-05 | -6,80E-04 |
| POCP | kg NMVOC eq. | 8,91E-04 | 1,55E-06 | ND | 0,00E+00 | 1,85E-05 | 4,58E-05 | 2,61E-05 | -2,28E-04 |
| ADP-minerals & metals*** | kg Sb eq. | 3,32E-05 | 7,61E-12 | ND | 0,00E+00 | 7,75E-12 | 8,84E-09 | 4,34E-09 | -1,29E-06 |
| ADP-fossil*** | MJ | 1,22E+01 | 9,48E-04 | ND | 0,00E+00 | 9,65E-04 | 7,36E-02 | 2,82E-02 | -1,38E+00 |
| WDP*** | m3 | 2,18E-01 | 2,40E-05 | ND | 0,00E+00 | 4,85E-05 | 6,15E-04 | 1,50E-03 | 1,43E-02 |
| Acronyms | GWP-total: Global Warming Potential; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals & metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption | | | | | | | | |

* A5 is only partially declared where only biogenic emission from the packaging was presented.

**Results in kg PO4 eq. can be obtained by multiplying the results in kg P eq. by a factor of 3,07.

***Results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

Additional Mandatory indicator

| Results per declared unit: 1 kg of Product | | | | | | | | |
|--|------------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1–A3 | A4 | C1 | C2 | C3 | C4 | D |
| GWP-GHG | kg CO2 eq. | 9,56E-01 | 4,29E-03 | 0,00E+00 | 1,18E-02 | 4,52E-03 | 5,22E-02 | -1,15E-01 |

GWP-GHG indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO2 is set to zero. This means that the uptake and emissions of biogenic CO2 are “balanced out” already in modules A1-A3, instead of in modules A1-A5 (for packaging) or modules A-C (for product).

Resource use indicators

| Results per declared unit: 1 kg of Product | | | | | | | | |
|--|------|----------|----------|----------|----------|-----------|-----------|-----------|
| Indicator | Unit | A1–A3 | A4 | C1 | C2 | C3 | C4 | D |
| PERE | MJ | 2,03E+01 | 1,31E-03 | 0,00E+00 | 1,34E-03 | 5,75E-03 | 1,87E-03 | -4,44E-02 |
| PERM | MJ | 2,98E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| PERT | MJ | 2,06E+01 | 1,31E-03 | 0,00E+00 | 1,34E-03 | 5,75E-03 | 1,87E-03 | -4,44E-02 |
| PENRE | MJ | 1,21E+01 | 9,48E-04 | 0,00E+00 | 9,65E-04 | 7,36E-02 | 2,82E-02 | -1,38E+00 |
| PENRM | MJ | 8,49E-02 | 0,00E+00 | 0,00E+00 | 0,00E+00 | -6,76E-02 | -3,10E-02 | 0,00E+00 |
| PENRT | MJ | 1,22E+01 | 9,48E-04 | 0,00E+00 | 9,65E-04 | 5,96E-03 | -2,80E-03 | -1,38E+00 |
| SM | kg | 9,48E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 4,64E-02 |
| RSF | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| NRSF | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| FW | m3 | 6,28E-03 | 2,08E-06 | 0,00E+00 | 2,67E-06 | 1,74E-05 | 3,52E-05 | 2,11E-04 |

Acronyms

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

Waste and output flow indicators

Waste flows

| Results per declared unit: 1 kg of Product | | | | | | | | |
|--|--|----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1–A3 | A4 | C1 | C2 | C3 | C4 | D |
| HWD | kg | 4,21E-07 | 2,08E-12 | 0,00E+00 | 2,12E-12 | 7,48E-12 | 1,63E-12 | -1,61E-08 |
| NHWD | kg | 9,24E-02 | 1,39E-06 | 0,00E+00 | 1,41E-06 | 1,42E-05 | 5,61E-04 | -2,36E-03 |
| RWD | kg | 3,79E-04 | 3,26E-07 | 0,00E+00 | 3,31E-07 | 6,51E-07 | 9,06E-08 | -3,96E-07 |
| Acronyms | HW Hazardous waste disposed; NHW Non-hazardous waste disposed; RW Radioactive waste disposed | | | | | | | |

Output flows

| Results per declared unit: 1 kg of Product | | | | | | | | |
|--|---|----------|----------|----------|----------|----------|----------|----------|
| Indicator | Unit | A1–A3 | A4 | C1 | C2 | C3 | C4 | D |
| CRU | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MFR | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 9,29E-01 | 0,00E+00 | 0,00E+00 |
| MER | kg | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EEE | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,09E-02 | 0,00E+00 |
| EET | MJ | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,01E-02 | 0,00E+00 |
| Acronyms | CRU Components for reuse; MFR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy | | | | | | | |

Note: It is discouraged to use the results of modules A1-A3 (A1-A5 for services) without considering the results of module C.

Additional Requirements

Location-based electricity mix from the use of electricity in manufacturing.

The GWP-GHG values for the manufacturing stage impacts are presented according to the national electricity mix with data retrieved from the Association of Issuing Bodies (2022).

| National electricity grid | Period | GWP excl. biogenic[kg CO ₂ -eq/kWh] |
|-----------------------------------|-----------|--|
| Electricity Residual Mix - Sweden | 2021-2022 | 1,17E-2 |

Disclaimers

| ILCD classification | Indicator | Disclaimer |
|---------------------|---|------------|
| ILCD Type 1 | Global warming potential (GWP) | None |
| | Depletion potential of the stratospheric ozone layer (ODP) | None |
| | Potential incidence of disease due to PM emissions (PM) | None |
| ILCD Type 2 | Acidification potential, Accumulated Exceedance (AP) | None |
| | Eutrophication potential, Fraction of nutrients reaching freshwater end compartment (EP-freshwater) | None |
| | Eutrophication potential, Fraction of nutrients reaching marine end compartment (EP-marine) | None |
| | Eutrophication potential, Accumulated Exceedance (EP-terrestrial) | None |
| | Formation potential of tropospheric ozone (POCP) | None |
| | Potential Human exposure efficiency relative to U235 (IRP) | 1 |
| ILCD Type 3 | Abiotic depletion potential for non-fossil resources (ADP-minerals & metals) | 2 |
| | Abiotic depletion potential for fossil resources (ADP-fossil) | 2 |
| | Water (user) deprivation potential, deprivation-weighted water consumption (WDP) | 2 |
| | Potential Comparative Toxic Unit for ecosystems (ETP-fw) | 2 |
| | Potential Comparative Toxic Unit for humans (HTP-c) | 2 |
| | Potential Comparative Toxic Unit for humans (HTP-nc) | 2 |
| | Potential Soil quality index (SQP) | 2 |

Disclaimer 1 – This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

Disclaimer 3: The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins, and/or risks.

Abbreviations

| | |
|-------|--|
| CPC | Central Product Classification |
| CPR | Construction Product Regulation |
| EPD | Environmental Product Declaration |
| EU | European Union |
| GHG | Greenhouse Gas |
| GPI | General Programme Instructions |
| GWP | Global Warming Potential |
| ISO | International Organization for Standardization |
| LCA | Life Cycle Assessment |
| LCI | Life Cycle Inventory |
| ND | Not Declared |
| PCR | Product Category Rules |
| PEF | Product Environmental Footprint |
| REACH | Restriction of Chemicals |
| RSL | Reference Service Life |
| SI | The International System of Units |
| SVHC | Substance of Very High Concern |
| UN | United Nations |

References

| | |
|--------------------------------------|--|
| EN 15804:2012+A2 | Sustainability of construction works: Environmental product declaration – Core rules for the product category of construction products |
| EPD International (2024) | General Programme Instructions of the International EPD® System, version 5.0 |
| EPD International (2024) | PCR 2019:14. Construction products and construction services (EN 15804: A2) v1.3.4 |
| ISO 14020:2000 | Environmental labels and declarations: General principles |
| ISO 14025:2006 | International Standard ISO 14025: Environmental labels and declarations — Type III environmental declarations — Principles and procedures |
| ISO 14040:2006 | International Standard ISO 14040: Environmental Management – Life cycle assessment – Principles and framework. Second edition 2006-07-01. |
| ISO 14044:2006 | International Standard ISO 14044: Environmental Management – Life cycle assessment – Requirements and Guidelines. |
| SCB (2023) | https://www.statistikdatabasen.scb.se/pxweb/en/ssd/START__MI__MI0305/MI0305T003/table/tableViewLayout1/ Accessed 2024-07-20 |
| Association of Issuing Bodies (2022) | European Residual Mixes 2021 (2022) https://www.aibnet.org/sites/default/files/assets/facts/residualmix/2021/AIB_2021_Residual_Mix_Results_1_1.pdf (Retrieved 2023-09-20) |

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